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(ii)

Preparation for use as pattern

CBCS SCHEME

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Seventh Semester B.E. Degree Examination, Dec.2023/Jan.2024 **Additive Manufacturing**

Time: 3 hrs. Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module. Module-1 1 Differentiate between CNC and Additive Manufacturing (10 Marks) b. Explain Additive Manufacturing Process Chain. (10 Marks) OR What is Additive Manufacturing? What are the benefits of AM? (10 Marks) With a block diagram, explain general integration of AM machine. (10 Marks) Module-2 With a neat sketch, explain photopolymerization process. 3 (10 Marks) What are benefits and drawbacks of use of photopolymerization technology? (10 Marks) With a neat sketch, explain Selective Laser Sintering (SLS) process. (10 Marks) b. What is extrusion based system? With a neat sketch, explain Fused Deposition Modelling (FDM). (10 Marks) Module-3 With a neat sketch, explain the working of Laminated Object Manufacturing (LOM). (10 Marks) b. Write a note on research achievements in printing deposition process. (10 Marks) Explain with neat sketch, Beam Deposition Process. List advantages and limitations of the (10 Marks) b. What is direct write technology? Explain Ink based direct write technology. (10 Marks) Module-4 a. Write a note on selection methods for a part. (10 Marks) b. Explain the following post processing operations: Support material removal (i) Surface texture improvements (ii) (10 Marks) OR Explain different types of problems that occur in STL file. (10 Marks) b. Explain the following post processing operations: Accuracy improvements

(10 Marks)

			18ME741
		Module-5	
0		Write a note on AM applications in the field of	
9	a.		
		(i) Medical (ii) Automobile	(10 Marks)
	b.	Write a note on:	
	D.	(i) Align technology	
		(ii) Siemens and phonak hearing	(10 Marks)
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10	a.	Write a note on AM applications in the field of	
10	a.	(i) Aerospace	
		(ii) Industrial design	(10 Marks)
	b.		
	0.	(i) Life cycle Costing	
		(ii) Future of direct digital marketing	(10 Marks)
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