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Third Semester B.E. Degree Examination, July/August 2022

Mechanical Measurements and Metrology

Time: 3 hrs.

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- 1 a. Define metrology and discuss the objectives of metrology. (10 Marks)
b. Explain the characteristics of Line Standards and End standards. (10 Marks)

OR

- 2 a. Four length bars A, B, C and D each having a basic length 125mm are to be calibrated using a calibrated length bar of 500 mm basic length. The 500mm bar has an actual length of 499.9991 mm. Also it was found that

$$L_B = L_A + 0.0001 \text{ mm} \quad L_C = L_A + 0.0005 \text{ mm} \quad L_D = L_A - 0.0002 \text{ mm}$$
$$L_A + L_B + L_C + L_D = L + 0.0003 \text{ mm}$$

- Determine L_A, L_B, L_C and L_D . (10 Marks)
b. Explain with neat sketch transfer from line standard and end standard. (10 Marks)

Module-2

- 3 a. Describe the working of sigma comparator with relevant sketch. (10 Marks)
b. With a neat sketch explain the principle of Linear Variable Differential Transformer (LVDT). (10 Marks)

OR

- 4 a. Explain the principle of Mechanical – Optical Comparator with relevant figure. (10 Marks)
b. Explain the working of Solex Pneumatic Gauge with suitable figure. (10 Marks)

Module-3

- 5 a. Explain the principle of microoptic autocollimator with suitable figure. (10 Marks)
b. Explain the types of mechanical transducers with suitable figure. (10 Marks)

OR

- 6 a. With a neat sketch explain the working of clinometers. (10 Marks)
b. Explain briefly principle and working of autocollimator. (10 Marks)

Module-4

- 7 a. Describe the working of Prony brake dynamometer with suitable figure. (10 Marks)
b. Explain the construction and working of hydraulic dynamometer with suitable figure. (10 Marks)

OR

- 8 a. Discuss the working of Eddy current dynamometers with suitable figure. (10 Marks)
b. Explain the principle of Analytical balance with relevant sketch. (10 Marks)

Module-5

- 9 a. Explain the condition for the success of any system of limits and fits. Also explain the concept of limits of size and tolerance. (10 Marks)
b. Explain the types of fits and their designation with suitable figure. (10 Marks)

OR

- 10 a. Explain the working of optical pyrometers with suitable figure. (10 Marks)
b. Describe the working of mechanical strain gauge with suitable figure. Also discuss the advantages and limitations of mechanical strain gauge. (10 Marks)

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.
2. Any revealing of identification, appeal to evaluator and /or equations written eg. 42+8 = 50, will be treated as malpractice.