

GBCS SCHEME

18MDE31

Third Semester M.Tech. Degree Examination, Jan./Feb. 2021

Design for Manufacture and Assembly

Time: 3 hrs.

Max. Marks: 100

	N	ote: Answer any FIVE full questions, choosing ONE full question from each mo	dule.
		Module-1	
1	a.	Explain with a neat sketch the effect of material properties on design.	(10 Marks)
	b.	Explain why geometric tolerance have to be specified? Explain in detail.	()
		i) circulating ii) perpendularity iii) cylindricity iv) angularity.	(10 Marks)
		O.D.	
2	a.	OR Define the following terms: i) C _p ii) C _{pk} iii) sure fit law iv) truncated norma	1
_	а.	Define the following terms. I) C_p ii) C_{pk} iii) sufe it law iv) truncated norma	(10 Marks)
	b.	What is design? With a neat sketch explain the major phases of design.	(10 Marks)
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2		Stratch and combain calcution account to many the pro-	(40.75 1.)
3	a. h	Sketch and explain selective assembly module – I.	(10 Marks)
	b.	Explain the procedure for changing the datum.	(10 Marks)
		OR	
4	a.	With a neat sketch explain the following:	
		i) Interchangeability ii) Selective assembly.	(10 Marks)
	b.	Define shims. Explain the types of shims.	(10 Marks)
		Module-3	
5	a.	With a neat sketch write a note on : i) pattern ii) mould.	(10 Marks)
	b.	Write a note on the following terms:	(10 11111115)
		i) Blind bored holes ii) Flat bottom drilled holes.	(10 Marks)
		O.D.	
6	0	OR	(40 % (1)
U	a. b.	Write a note on drilling entry and runout. With a neat sketch explain cast holes, cored holes and machined holes.	(10 Marks) (10 Marks)
	0.	with a field sketch explain east holes, coled holes and machined holes.	(10 Marks)
		Module-4	
7	a.	Define forgine and list the forging rules.	(10 Marks)
	b.	With a suitable example explain mating part with fixed fastener.	(10 Marks)
		OR	
8	a.	Sketch and explain the paper layout ganging.	(10 Marks)
	b.	Sketch and explain the projected tolerance.	(10 Marks)
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0		Module-5	
9	a.	Explain design for assembly and write down its approaches.	(10 Marks)
	b.	Explain Boothroyd - Dewhurst DFA method.	(10 Marks)
		OR	
10	a.	Explain computer aided DFA method.	(10 Marks)
	b.	Explain the Taylor's principle of gauge design.	(10 Marks)

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