Seventh Semester B.E. Degree Examination, Aug./Sept. 2020 Hydraulics and Pneumatics

Time: 3 hrs.

Max. Marks:100

Note: Answer any FIVE full questions, selecting at least TWO questions from each part.

PART - A

- a. With neat block diagram, explain the structure of hydraulic power system. (06 Marks)
 - b. Explain the construction and working of balanced vane pump. (08 Marks)
 - c. A Hydraulic pump has a displacement volume of 120cm³. Its actual flow rate is 0.0015 m³/s at 900 rpm and 75 bar. If the actual torque input by the Prime mover to the pump is 150N-m, determine the overall efficiency of the pump. Also find the theoretical torque input to the pump for its operation.

 (06 Marks)
- 2 a. With a neat sketch, explain the second class lever system used with hydraulic cylinders to drive load. (06 Marks)
 - b. Explain with neat sketch the operation of swash plate Piston motor in hydraulic system.

(06 Marks)

- c. A hydraulic motor has a displacement of 165cm³/rev, and operates with a pressure of 70 bar and a speed of 2000rpm. If the actual flow rate consumed by the rotor is 6 liters/s and the actual torque delivered by the motor is 170 N-m, find
 - i) Volumetric efficiency of the motor
 - ii) Mechanical efficiency of the motor
 - iii) Overall efficiency of the motor
 - iv) Actual Power (kw) delivered by the motor.

(08 Marks)

- 3 a. Classify Hydrulic control valves, explain with a neat sketch pressure compensated flow control valve. (10 Marks)
 - b. Draw symbolic representation of the following hydraulic control valves.
 - i) Simple pressure relief valves
 - ii) Pressure reducing valve
 - iii) Sequence valve
 - iv) Counter balance valve
 - v) Manually operated, spring centered three position four way valves. (10 Marks)
- a. Explain with a neat circuit diagram the working of a regenerative circuit. (08 Marks)
 - b. Explain with a neat Meter in circuit diagram the working of a speed control of hydraulic cylinder. (08 Marks)
 - c. What are hydraulic accumulators? Classify the accumulators used in hydraulic system.

(04 Marks)

PART - B

- 5 a. Explain any five desirable properties of hydraulic fluid. (10 Marks)
 - b. Explain three types of filtering methods adopted in hydraulic system. (06 Marks)
 - c. What are the effects of solid contamination? (04 Marks)

- 6 a. Explain the characteristics of compressed air. (06 Marks)
 - b. Define Pneumatic system. Give the difference between hydraulic and pneumatic system.

 (06 Marks)
 - c. Explain end position cushioning in pneumatic cylinder with diagram. (08 Marks)
- 7 a. Explain with a neat sketch sequence control of two double acting cylinder using logic gates.
 (10 Marks)
 - b. Explain the following logic gates used pneumatic logic operations.
 i) AND ii) OR iii) NOT iv) NOR v) NAND. (10 Marks)
- 8 a. Explain with a neat diagram coordinated sequence motion of two cylinders. (10 Marks)
 - b. Write a short notes on:
 i) Airfilters ii) Air Dryers iii) Air lubricator. (10 Marks)

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