

CBCS SCHEWE

17AU35

Third Semester B.E. Degree Examination, June/July 2019 **Mechanical Measurements and Metrology**

Time: 3 hrs.

BANGA

Max. Marks: 100

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- With a neat sketch of a generalized measurement system explain the functions of each stage 1 in measurement system. (08 Marks)
 - b. Define: Accuracy, Precision, Sensitivity, Repeatability, Calibration, Threshold. (06 Marks)
 - c. Classify errors that occur during measurement. Also, explain any one set of errors and possible remedies to overcome/minimize them. (06 Marks)

OR

State the objectives of metrology.

(04 Marks)

- With the help of neat sketches, define international Prototype Meter and Imperial Standard (08 Marks)
- Explain: Primary standards, Secondary standards, Tertiary standards and Working standards. (08 Marks)

Module-2

3 Explain the characteristics of comparators.

(05 Marks)

With the help of a neat sketch, explain the working of sigma comparator.

(08 Marks)

With the help of a neat sketch explain the working of LVDT.

(07 Marks)

With the help of a neat sketch, explain the working of solex comparator.

(07 Marks)

- With the help of a neat sketch, explain the procedure to measure the angle of a HEAVY component using sine bar. (07 Marks)
 - How sine centre is different from sine bar? Explain with the help of sketch.

(06 Marks)

Module-3

- a. What is the function of a transducer? With the help of an example, explain primary 5 transducer and secondary transducer. (05 Marks)
 - b. What are the advantages of electrical type of transducers compared to mechanical transducers? (05 Marks)
 - With the help of sketches, explain any two types of mechanical transducer and any two types of electrical transducer. (10 Marks)

OR

- List the inherent problems in mechanical modifying devices. 6
 - With the help of a neat sketch, explain the use of clinometor.

(06 Marks) (07 Marks)

With the help of a neat sketch, explain the working of autocollimator.

(07 Marks)

Module-4

7 a. With the help of a neat sketch, explain how force is measured using analytical balance.

(06 Marks)

b. How do you measure force using a proving ring? Explain.

(06 Marks)

c. With the help of sketch, explain the measurement of torque using prony brake dynamometer.

(08 Marks)

OR

8 a. With the help of a neat sketch, explain the working principle of hydraulic dynamometer.

(08 Marks)

b. With a neat sketch, explain the working of Cathode Ray Oscilloscope.

(07 Marks)

c. Sketch X-Y plotter and explain how it is used as a output device.

(05 Marks)

Module-5

9 a. Explain the principles of interchangeability and selective assembly.

(04 Marks)

b. Compare hole basis system and shaft basis system.

(04 Marks)

c. Determine the type of fit of 55H7/f8. Diameter 55mm lies in the diameter step of 50-65. The standard tolerance for H7 hole is 16i. The standard tolerance for f8 shaft is 25i. The fundamental deviation for f8 shaft is -5.5D^{0.41}. (12 Marks)

OR

10 a. Explain the measurement of pressure using Bridgeman gauge.

(07 Marks)

b. State and explain the laws of thermocouples.

(06 Marks)

c. Explain the working principle of optical pyrometer.

(07 Marks)

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